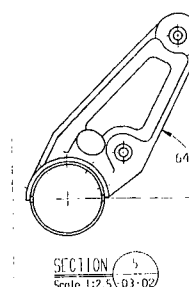
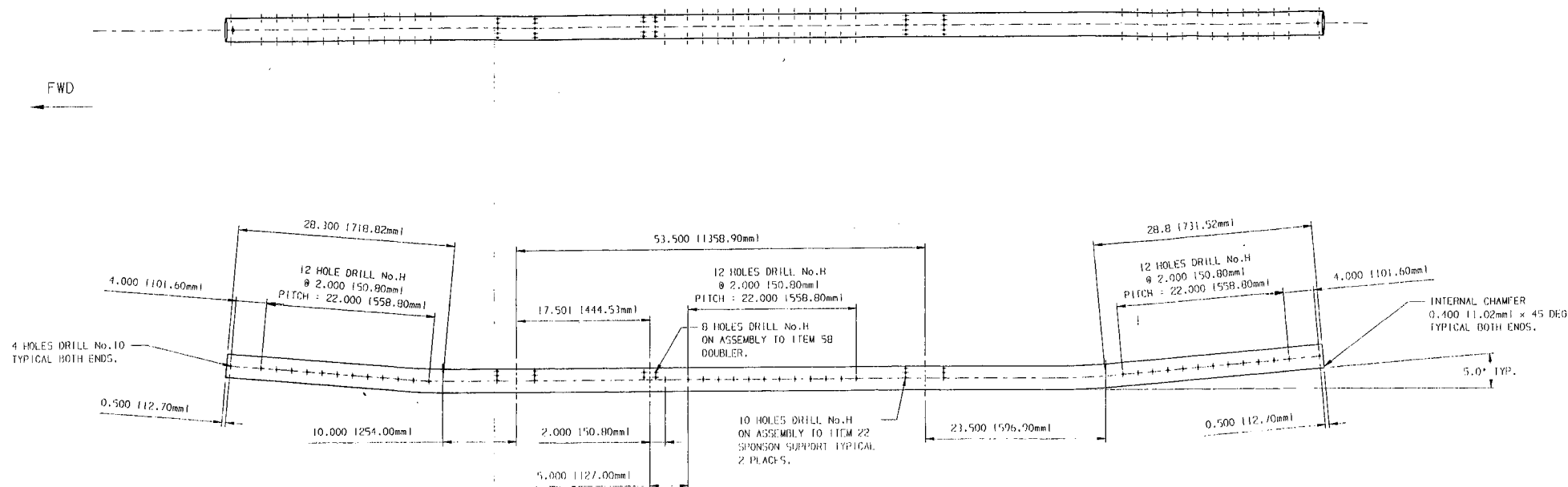


REVISION TABLE			
REV	DRAWING No.	DATE	DESCRIPTION
A	BHA/DRA/358-03-01	12/11/90	ORIGINAL ISSUE
B	BHA/DRA/358-03-01	.	DWG CHANGES
C	BHA/DRA/358-03-01	19/06/92	BHP EO 1007
D	BHA/DRA/358-03-01	.	BHP EO 1013
E	BHA/DRA/358-03-01	17/06/96	CONSOLIDATION
F	BHA/DRA/358-03-01	15/04/98	ECR-33



DETAIL SHOWING SPONSON SUPPORT FIXING ANGLE TO SPONSON TUBE, TYPICAL.

SECURE TUBE & SUPPORT IN DRILLING FIXTURE USING HOLES IN SUPPORT AS A GUIDE.

INSTALL DESIGNATED RIVNUTS AND SCREWS.

COAT LAYING SURFACES WITH PR1422.

APPROVED pursuant to a direction given by Regulation 35 of the Civil Aviation Regulations on date: 15-4-98

signature: *C.W. Whitney*

name: C.W. WHITNEY

being an Authorised Person for and on behalf of Helitech Pty Ltd

Certificate of Approval 3300

A.C.N. 010 600 987

- NOTES
1. COMMERCIAL MATERIALS MUST BE SUPPLIED UNDER COVER OF N.A.T.A. CERTIFICATE FOR CHEMICAL PROPERTIES AND HARDNESS TO AS1866-1986.
  2. VISUALLY CHECK FOR CORROSION PITTING, STRAIGHTNESS AND FREEDOM FROM KINKS, DENTS AND HEAVY SCRATCHING.
  3. REFER DRAWING No. BHA/DRA/358-03-02 FOR LOCATION AND ANGLE FOR SPONSON SUPPORT AND DOUBLER FITTING AT INSTALLATION.
  4. 358-001-002 RH TUBE IS A MIRROR IMAGE OF 358-001-001 LH TUBE.

DETAIL OF PART No. 358-001-001 (B) (LH) (AS SHOWN)

DETAIL OF PART No. 358-001-002 (C) (RH) (OPP HAND)

ITEM	QTY	PART No.	DESCRIPTION	MATERIAL/ORIGINAL PART #	SIZE	GRADE	MAT. SPEC.	UNIT	WTS
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REFERENCE DRAWINGS		MANUFACTURING OPERATIONS		MATERIAL	DIMENSIONS IN INCHES (MM)	Helitech		DRAWN	NORA KINNUNEN	Client HELITECH PTY. LTD.			
BHA/DRA/358-01-01	MATERIALS LIST	ALL DIMENSIONS TO BE MET AFTER PLATING. REMOVE ALL BURRS. BREAK ALL SHARP EDGES 0.015" (0.38mm) 0.4mm (0.016")	SURFACE ROUGHNESS U.N.O. INCLUDING DRILLED HOLES FOR DRILLED HOLES	MATERIAL		BRISBANE HEADQUARTERS LAMINGTON AVE. EAGLEBURN Incorporated in Queensland	PHONE: (07) 32684077 FAX: (07) 32684015 A5 1100	DATE	15/04/98	Title KWIK FLOAT INSTALLATION SPONSON TUBE BELL 206 A & B SERIES			
BHA/DRA/358-01-02	MATERIALS LIST (CONTINUED)		BEHIND RADIIUS CORNERS AND FILLETS					SCALE	1:2				
		TOLERANCE (except where otherwise stated) Over Up To Tolerance 0 0.000 0.005 0.4 2.0 0.015 2.0 6.0 0.010 6.0 & OVER 0.010	MARK PART # IN REGION MARKED:	TREATMENT: REFER BUT-ALL-SPM PARAGRAPH 4.5 - 4.15 FOR SURFACE PREPARATION & PAINTING		Helitech Pty Ltd (1998).	This drawing and designs contained herein remain the property of HELITECH PTY. LTD. They may not be copied or reproduced without written permission from the above.	CHECKED BY	C.W. WHITNEY	Revision F			
			WELDING ALL WELDING FULL PENETRATION A 1mm BEAD MUST REMAIN ON AT LEAST ONE SIDE U.N.O.					DATE PLOTTED	15/04/98				
		ANGULAR TOLERANCE U.N.O. 1/2 - 0.5"								IRN	327	CI	117, 118
										Drawing Number	BHA/DRA/358-03-01		